

ABSTRACT OF THE DISCLOSURE

[0052] A spindle liner for use with in a spindle of a lathe or turning machine for supporting stock to be worked including a plurality of tube sections having a diameter selected to permit these sections to be placed end to end within the spindle. Each tube section has a passageway extending the length thereof and has threaded male and female connectors at opposite ends. The liner includes a plurality of tube inserts, each of which can be mounted within the tube passageway of a respective one of the tube sections. Each insert defines an axial passageway through which the stock to be worked can pass in a close fitting manner. The tube sections and inserts are constructed so that the inserts are kept in a desired spaced-apart relationship in the liner.